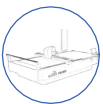


AUTOMATIC CUTTING MACHINE

2024/2025

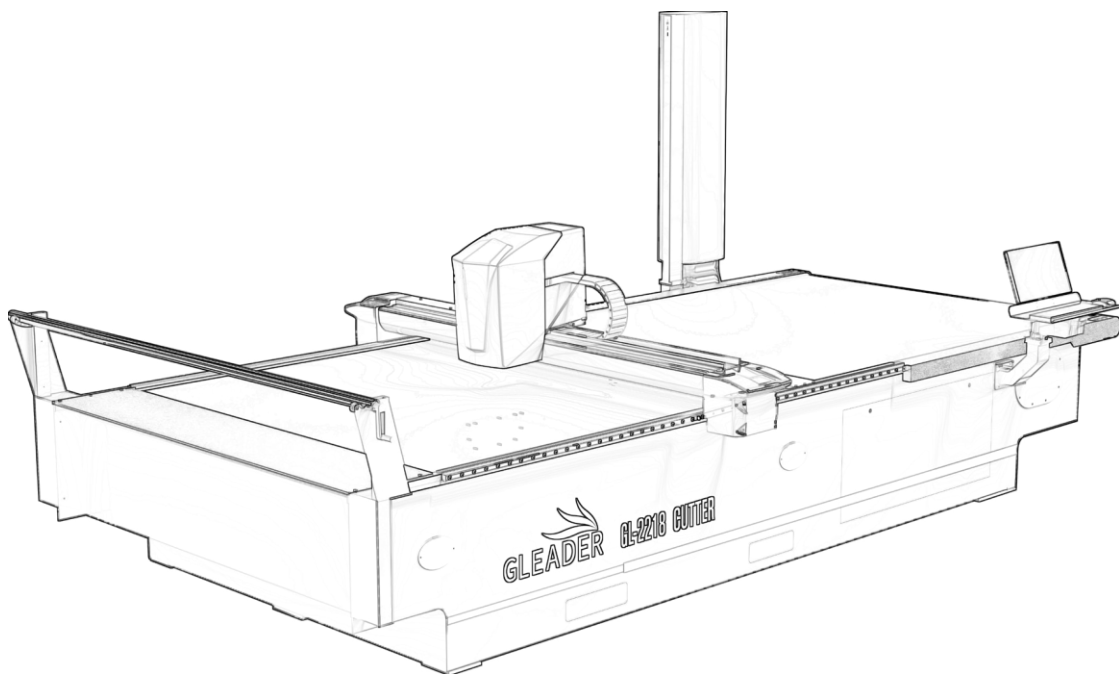
Rich Product Portfolio

- Spreading And Cutting Equipment
- Shrinking forming And Fusing press Equipment
- Ironing finishing Equipment



01-44

Spreading And Cutting Equipment



Catalogue

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GL-HX SPREADING MACHINE UTILIZING INTELLIGENT INTERNET OF THINGS

FEATURES

Demonstrating optimal performance, this machine serves dual purposes, effectively utilizing either wide drum roll fabric or cloth. The interface is user-friendly, featuring a flat touch device that facilitates intuitive operation and supports multiple languages. It is cost-effective, with straightforward installation and training requirements, as well as low expenses for parts and maintenance.


MAIN DEVICE

Decision reference: The operational status of the factory is assessed using a multi-dimensional digital Kanban system, which offers a comprehensive data display for managerial oversight.

Factory image display: Digital management enhances management efficiency, lowers management costs, and strengthens order fulfillment capabilities.

By integrating Internet of Things data with applications, personal computers, and Kanban terminals on the production line, a digital management hub can be established within the organization. This setup allows for real-time monitoring of production conditions from remote computer terminals, thereby delivering more effective management solutions for the factory.

SPECIFICATION

Model	DL-HX190	DL-HX210
Motor Power (Kw)	1Kw	
Spreading Width	1900mm/75"	2100mm/83"
Table Width	2130mm/84"	2330mm/92"
Travel Speed (m/min)	90m/min	
Fabric Weight (Kg)	60Kg	
Diameter Of Fabric/Roll (mm)	450mm	
Voltage	1P/220V	
Machine Size (mm)	2600x1800x950	2800x1800x950
Net/Gross Weight (Kg)	570/860	610/970
Packing Size (mm)	2800x2000x1250	3000x2000x1250
Spreading/Layer Height (mm)	Standard single pulls 220mm, height 300mm Standard double pull 150mm, height 230mm	
		



GL-160/190/210 AUTOMATIC SPREADING MACHINE

FEATURES

- • The innovative arc mechanism guarantees flawless expansion of elastic fabrics.
- • The machine will automatically return to its original position once the fabric runs out.
- • Simple operation enhances production efficiency and guarantees top-notch quality.
- • After 5 minutes of idle time, the machine's power will automatically shut off.
- • When the emergency stop is triggered, the fabric will not be spread.
- • The user-friendly operation system includes a PLC touch panel.
- • Spreading the fabric without tension.
- • The streamlined shape of the machine reduces wind disturbance, noise, and vibration.
- • The automatic fabric expanding system ensures convenience and efficiency.
- • Variable cutter travel distance.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Adjusts to different fabric widths and tensions to prevent wrinkles.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.

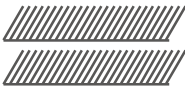
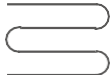

STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Lifting Up & Down Control.
- Automatic Cutting Capability.

OPTIONAL

- Additional face to face fix catcher.
- Curved tube for fabric expansion.
- Operator Platform inclusion.
- Safety infrared sensor device installation.
- Movable face to face catcher option.

SPECIFICATION

Model	GL-160	GL-190	GL-210
Voltage	1P/220V		
Motor Capacity	1kw		
Maximum Fabric Width	63"/1600mm	75"/1900mm	83"/2100mm
Table Width	72"/1830mm	84"/2130mm	92"/2330mm
Machine Weight	255kgs	300kgs	360kgs
Fabric Weight	60kgs max		
Diameter Of Fabric/Roll	450mm Max		
Travel Speed	90m/min Max		
Machine Dimensions (LxWxH)	2300×1800×950mm	2600×1800×950mm	2800×1800×950mm
Packing Dimensions (LxWxH)	2500×2000×1250mm	2800×2000×1250mm	3000×2000×1250mm
N. W / G. W	445/675kgs	570/860kgs	610/970kgs
Layer Height	One way 220mm, 300mm Face to face 150mm, 230mm		
Spreading Methods	One-way spreading (face up) 	Zigzag spreading (face to face) 	Multiple length Spreading (face up) 



GL-160S/190S/210S AUTOMATIC SPREADING MACHINE

FEATURES

- The innovative arc mechanism guarantees flawless expansion of elastic fabrics.
- The machine will automatically return to its original position once the fabric runs out.
- Simple operation enhances production efficiency and guarantees top-notch quality.
- After 5 minutes of idle time, the machine's power will automatically shut off.
- When the emergency stop is triggered, the fabric will not be spread.
- The user-friendly operation system includes a PLC touch panel.
- Spreading the fabric without tension.
- The streamlined shape of the machine reduces wind disturbance, noise, and vibration.
- The automatic fabric expanding system ensures convenience and efficiency.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Adjusts to different fabric widths and tensions to prevent wrinkles.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.

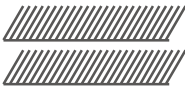
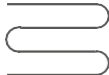

STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Up & Down Control.
- Automatic Cutting Capability.
- Variable cutter travel distance.

OPTIONAL

- Additional face to face fix catcher.
- Modal fabrics can be effectively managed using a tube device.
- Operator Platform inclusion.
- Safety infrared sensor device installation.
- Movable face to face catcher option.

SPECIFICATION

Model	GL-160S	GL-190S	GL-210S
Voltage	1P/220V		
Motor Capacity	1kw		
Maximum fabric Width	63"/1600mm	75"/1900mm	83"/2100mm
Table Width	72"/1830mm	84"/2130mm	92"/2330mm
Machine Weight	255kgs	300kgs	360kgs
Fabric Weight	60kgs max		
Diameter of fabrics/Roll	450mm Max		
Travel speed	90m/min Max		
Machine Dimensions (LxWxH)	2300×1800×950mm	2600×1800×950mm	2800×1800×950mm
Packing Dimensions (LxWxH)	2500×2000×1250mm	2800×2000×1250mm	3000×2000×1250mm
N. W / G. W	445/675kgs	570/860kgs	610/970kgs
Layer Height	One way 220mm, 300mm Face to face 150mm, 230mm		
Spreading Methods	One-way spreading (face up) 	Zigzag spreading (face to face) 	Multiple Length Spreading (face up) 



GL-160ST/190ST/210ST

SPREADER MACHINE WITH DUAL FUNCTIONALITY:
WIDE AND CYLINDER COMBINED

FEATURES

- The innovative arc mechanism guarantees flawless expansion of elastic fabrics.
- The machine will automatically return to its original position once the fabric runs out.
- Simple operation enhances production efficiency and guarantees top-notch quality.
- After 5 minutes of idle time, the machine's power will automatically shut off.
- When the emergency stop is triggered, the fabric will not be spread.
- The user-friendly operation system includes a PLC touch panel.
- Spreading the fabric without tension.
- The streamlined shape of the machine reduces wind disturbance, noise, and vibration.
- The automatic fabric expanding system ensures convenience and efficiency.
- This item combines an open width with a tubular shape for added functionality.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Adjusts to different fabric widths and tensions to prevent wrinkles.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.

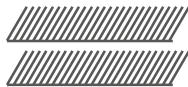
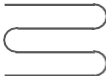

STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Lifting Up & Down Control.
- Automatic Cutting Capability.

OPTIONAL

- Additional face to face fix catcher.
- Modal fabrics can be effectively managed using a tube device.
- Operator Platform inclusion.
- Safety infrared sensor device installation.
- Movable face to face catcher option.

SPECIFICATION

Model	GL-160ST	GL-190ST	GL-210ST
Voltage	1P/220V		
Motor Capacity	1kw		
Maximum fabric Width	63"/1600mm	75"/1900mm	83"/2100mm
Table Width	72"/1830mm	84"/2130mm	92"/2330mm
Machine Weight	255kgs	300kgs	360kgs
Fabric Weight	60kgs max		
Diameter of fabrics/Roll	450mm Max		
Travel Speed	90m/min Max		
Machine Dimensions (LxWxH)	2300×1800×950mm	2600×1800×950mm	2800×1800×950mm
Packing Dimensions (LxWxH)	2500×2000×1250mm	2800×2000×1250mm	3000×2000×1250mm
N. W / G. W	445/675kgs	570/860kgs	610/970kgs
Layer Height	One way 220mm, 300mm Face to face 150mm, 230mm		
Spreading Methods	One-way spreading (face up) 	Zigzag spreading (face to face) 	Multiple Length Spreading (face up) 



GL-160STQ/190STQ/210STQ

STANDARD & TUBULAR 3 IN 1
SPREADING MACHINE

FEATURES

- The innovative arc mechanism guarantees flawless expansion of elastic fabrics.
- The machine will automatically return to its original position once the fabric runs out.
- Simple operation enhances production efficiency and guarantees top-notch quality.
- After 5 minutes of idle time, the machine's power will automatically shut off.
- When the emergency stop is triggered, the fabric will not be spread.
- The user-friendly operation system includes a PLC touch panel.
- Spreading the fabric without tension.
- The streamlined shape of the machine reduces wind disturbance, noise, and vibration.
- The automatic fabric expanding system ensures convenience and efficiency.
- The 3 in 1 product offers an open width, tubular design with a quarter turn mechanism.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Adjusts to different fabric widths and tensions to prevent wrinkles.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.

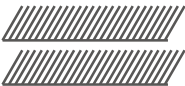
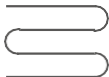

STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Lifting Up & Down Control.
- Automatic Cutting Capability.

OPTIONAL

- Additional face to face fix catcher.
- Modal fabrics can be effectively managed using a tube device.
- Operator Platform inclusion.
- Safety infrared sensor device installation.
- Movable face to face catcher option.

SPECIFICATION

Model	GL-160STQ	GL-190STQ	GL-210STQ
Voltage	1P/220V		
Motor Capacity	1.12kw		
Maximum fabric Width	63"/1600mm	75"/1900mm	83"/2100mm
Table Width	72"/1830mm	84"/2130mm	92"/2330mm
Machine Weight	255kgs	300kgs	360kgs
Tile work size	19-25cm、30-46cm、47-80cm		
Backstitch working size	32-46cm、46-75cm		
Fabric Weight	60kgs max		
Diameter of fabrics	450mm Max		
Travel speed	90m/min Max		
Machine Dimensions (LxWxH)	2300×1800×1600mm	2600×1800×1600mm	2800×1800×1600mm
Packing Dimensions (LxWxH)	2500×2100×1800mm	2800×2100×1800mm	3000×2100×1800mm
N. W / G. W	445/675kgs	570/860kgs	610/970kgs
Layer Height	One way 220mm, 300mm Face to face 150mm, 230mm		
Spreading Methods	One-way spreading (face up) 	Zigzag spreading(face to face) 	Multiple Length Spreading (face up) 



GL-160/190/210

FABRIC SPREADING MACHINE FOR COTTON

FEATURES

- The innovative arc mechanism guarantees flawless expansion of elastic fabrics.
- The machine will automatically return to its original position once the fabric runs out.
- Simple operation enhances production efficiency and guarantees top-notch quality.
- After 5 minutes of idle time, the machine's power will automatically shut off.
- When the emergency stop is triggered, the fabric will not be spread.
- The user-friendly operation system includes a PLC touch panel.
- Spreading the fabric without tension.
- The streamlined shape of the machine reduces wind disturbance, noise, and vibration.
- The automatic fabric expanding system ensures convenience and efficiency.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Adjusts to different fabric widths and tensions to prevent wrinkles.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.
- Automatic elevation of the upper frame is ideal for handling dense materials like cotton fabric.

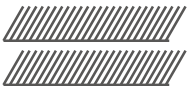


STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Lifting Up & Down Control.
- Automatic Cutting Capability.

OPTIONAL

- Additional face to face fix catcher.
- Curved tube for fabric expansion.
- Operator Platform inclusion.
- Safety infrared sensor device installation.
- Movable face to face catcher option.

SPECIFICATION

Model	GL-160	GL-190	GL-210
Voltage	1P/220V		
Motor Capacity	1kw		
Maximum fabric Width	63"/1600mm	75"/1900mm	83"/2100mm
Table Width	72"/1830	84"/2130mm	92"/2330mm
Machine Weight	255kgs	300kgs	360kgs
Fabric Weight	60kgs max		
Diameter of fabrics	450mm Max		
Travel Speed	90m/min Max		
Machine Dimensions (LxWxH)	2300×1800×950mm	2600×1800×950mm	2800×1800×950mm
Packing Dimensions (LxWxH)	2500×2000×1250mm	2800×2000×1250mm	3000×2000×1250mm
N. W / G. W	445/675kgs	570/860kgs	610/970kgs
Layer Height	One way 220mm, 300mm Face to face 150mm, 230mm		
Spreading Methods	One-way spreading (face up) 	Zigzag spreading (face to face) 	Multiple Length Spreading (face up) 



GL-160SD/190SD/210SD

AUTOMATIC SPREADING MACHINE (DOUBLE HEAD)

FEATURES

- The refining process will automatically power on after a five-minute delay.
- The control system ensures high precision and constant tension.
- The spreading process does not apply any tension to the fabric.
- Once the fabric is empty, the machine will return to its original position.
- In the event of an emergency stop, the spread laid fabric will not be pulled.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Fabrics can be freed from tension by adjusting it to accommodate various widths and tensions.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.


STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Lifting Up & Down Control.
- The catcher is ready for a face-to-face encounter.

OPTIONAL

- The function of spreading and moving fabric can be performed either in a single or double manner.

SPECIFICATION

Model	GL-160SD	GL-190SD	GL-210SD
Voltage	1P/220V		
Motor Capacity	1kw		
Maximum fabric width	63"/1600mm	75"/1900mm	83"/2100mm
Table Width	72"/1830mm	84"/2130mm	92"/2330mm
Machine Weight	510kgs	600kgs	720kgs
Fabric Weight	60kgs max		
Diameter of fabrics	450mm Max		
Travel Speed	90m/min Max		
Machine Dimensions (LxWxH)	2300×6000×950mm	2600×6000×950mm	2800×6000×950mm
Packing Dimensions (LxWxH)	(2500×2000×1250mm)×2	(2800×2000×1250mm)×2	(3000×2000×1250mm)×2
N. W / G. W	890/1350kgs	1180/1760kgs	1220/1920kgs
Layer Height	One way 220mm		
Spreading methods	One-way spreading (face up) 		



GL-D9 MULTILAYER SPREADING MACHINE

FEATURES

- Simplify fabric loading with the ground level design cradle.
- The machine will automatically stop when the fabric is finished.
- After 5 minutes of idle time, the machine power will shut off automatically.
- Enjoy user-friendly operation with the PLC Touch Panel.
- Increase production efficiency and maintain the best quality with simple operation.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Fabrics can be freed from tension by adjusting it to accommodate various widths and tensions.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.

STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Lifting Up & Down Control.

OPTIONAL

- Safety infrared sensor device installation.



Feeding Rack

SPECIFICATION

Model	GL-D9/160	GL-D9/190
Voltage	1P/220V	
Motor Capacity	1kw	
Maximum fabric Width	63"/1600mm	75"/1900mm
Table Width	72"/1830mm	84"/2130mm
Fabric weight	120kgs	150kgs
Diameter of fabrics	300-1000mm	
Travel Speed	95m/min Max	
Machine Dimensions (LxWxH)	2300×1150×520mm	2500×1150×520mm
Packing Dimensions (LxWxH)	2400×1900×1900mm	2700×1900×1900mm
N. W / G. W	350/550kgs	380/600kgs
Layer Height	One way 220mm	
Spreading Methods	One-way spreading (face up) 	



GL-160E/190E/210E AUTO SPREADING MACHINE FOR SWIM SUIT

FEATURES

- Suitable for spreading both knitting and woven fabrics.
- Specifically designed extension mesh and roller for knitting spreading.
- The photo-electric auto edge control system guarantees accurate alignment of each ply.
- Tension can be adjusted using a manual handle.
- The duo-feeding unit allows for feeding in a tensionless state.
- The stable running is maintained by a one-body machine frame structure.
- The operation is easy and efficient.

MAIN DEVICE

- User-Friendly Touch Panel Display: Easily configure length, number of layers, speed and steps.
- Edge Control Device: Ensures automatic edge control while spreading fabric.
- Automatic Lifting Device: Automatically adjusts lifting according to fabric layers with adjustable lifting measurement.
- Emergency Stop: Brake wires on both sides of table for efficient emergency stopping.
- Fabric Expanding Device: Adjusts to different fabric widths and tensions to prevent wrinkles.
- Fabric End Sensor: Automatically returns machine to original position when fabric runs out.
- Convenient Cutting Device: Cutting device can be removable easily and the travel length and speed of cutting box is customizable.
- Automatic Fabric Relaxation Control: Pre-relax fabric and release tension during spreading.

STANDARD EQUIPMENT

- Memory Function Length Adjustment.
- Layer-Specific Control Capability.
- Automatic Edge Alignment Feature.
- Emergency Alarm System.
- Emergency Stop Function.
- Cutter Mechanism.
- Rewinding System for Cloth Rolls.
- Automatic Acceleration & Deceleration.
- Bucket Type Unwinding with Synchronized Relaxing Function.
- Fabric Setting Bar and Expand Roller Mechanism.
- Automatic Up & Down Control.
- Automatic Cutting Capability.

OPTIONAL

- Additional face to face fix catcher.
- Curved tube for fabric expansion.
- Operator Platform inclusion.
- Safety infrared sensor device installation.
- Movable face to face catcher option.

SPECIFICATION

Model	GL-160E	GL-190E	GL-210E
Maximum fabric Width	64"/1600	76"/1900	88"/2100
Table Width	72"/1834	84"/2134	92"/2334
Machine Weight	400kgs	440kgs	500kgs
Machine Dimensions (LxWxH)	2335×1710×837mm	2635×1710×837mm	2935×1710×837mm
Power	1.4kW/220V Single Phase		



GL-660 AUTOMATIC TUBULAR SPREADING MACHINE

FEATURES

Tubular fabric spreading is professionally designed for optimal results. The use of servo feeding instead of mechanical transmission ensures efficiency and stability. The mobile phone touch icon button integrated operation interface makes it easy to operate. The high-speed professional design guarantees a high fabric spreading efficiency, with the option of 9 different speeds. The installation of a quarter device allows for a 90-degree turnover to be achieved. The high-performance PLC control, along with the built-in memory card, ensures stability and reliability. The imported main motor drive provides strong power and a stable and reliable performance. The standard light box is adjustable in 3 different gears. The three-color indicator displays the run, warning, and stop signals.

Model	GL-660/4'	GL-660/5'
Spreading Methods	Zigzag Spreading (Face to face)	
Max spreading width	880mm	1180mm
Table width no edge	1200mm	1500mm
Tile work size	19-25cm	30-46cm 47-80cm
N. W/G. W	200kg/320kg	240kg/360kg
Quarter Turn Device	×	×
Packing Dimensions (LxWxH)	1800×1600×1350mm	2100×1600×1350mm
Volume	1700×1727×1000mm	2000×1727×1000mm
Power	1.2kW/220V 1P Single Phase	

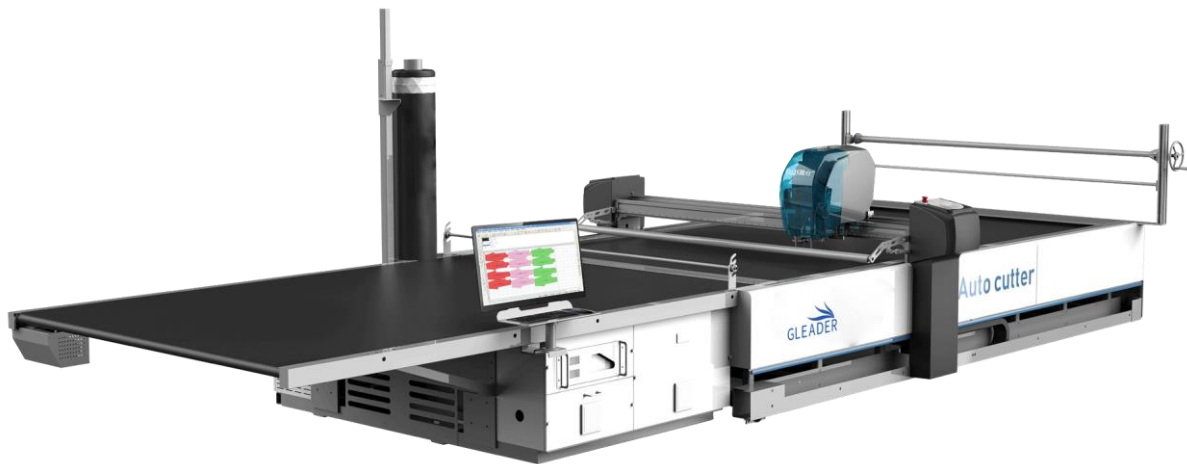


GL-660D AUTOMATIC TUBULAR SPREADING MACHINE

FEATURES

The tubular fabric spreading is designed professionally. Servo feeding is used instead of mechanical transmission, ensuring efficiency and stability. The integrated operation interface of the mobile phone touch icon button makes it easy to operate. It offers high-speed professional design, ensuring high fabric spreading efficiency with 9-speed options. A quarter device can be added for a 90-degree turnover capability. The PLC control system is high performance, with a built-in memory card for stability and reliability. The main motor drive is imported, providing strong power and reliability. It comes with a standard light box that is 3-Gear adjustable. There are three color indicators for run, warning, and stop signals.

Model	GL-660D/4'	GL-660D/5'
Spreading Methods	Zigzag spreading (Face to face)	
Max spreading width	650mm	650mm
Table width no edge	1200mm	1500mm
Tile work size	19-25cm 30-46cm 47-80cm	
Backstitch working size	32-46cm 46-75cm	
N. W/G. W	260kg/380kg	300kg/420kg
Quarter Turn Device	√	√
Packing Dimensions (LxWxH)	2650 × 1850 × 1350mm	2950 × 1850 × 1350mm
Volume	1700 × 1727 × 1486mm	2226 × 1727 × 1486mm
Power	1.3kW/220V 1P Single Phase	



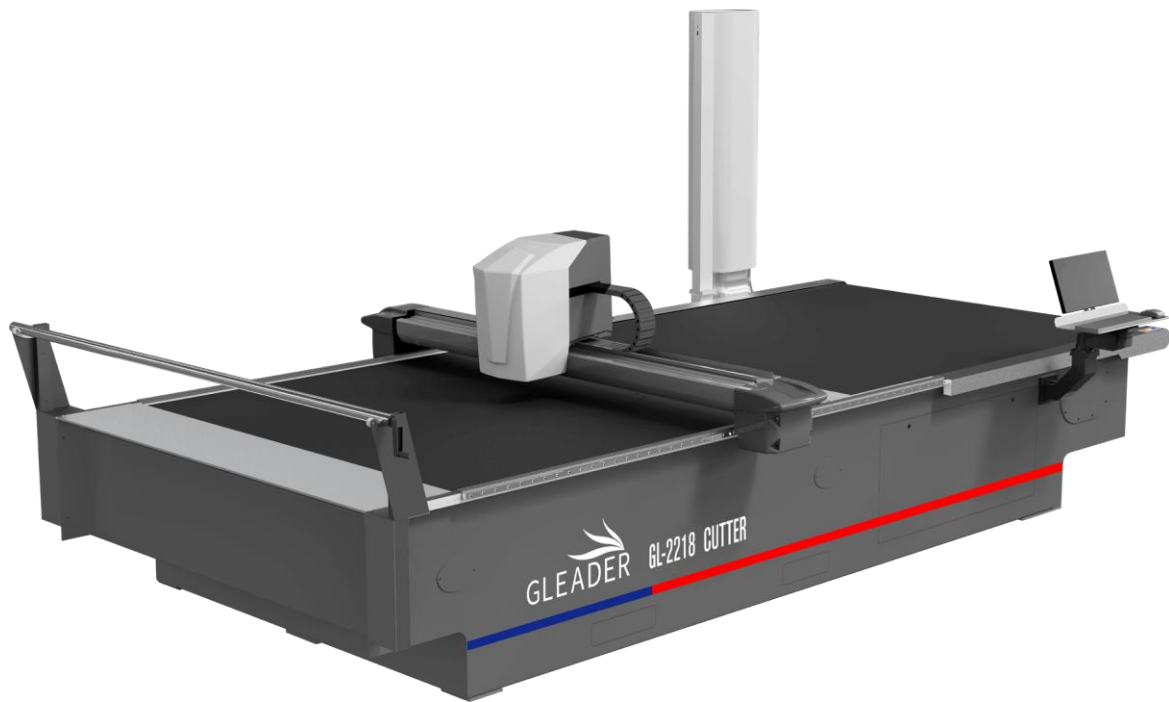
GL-2517/2520/2523/3317/3320/3323 COMPUTERIZED MULTI-PLY CUTTER

FEATURES

- Enhanced integration in processing: With improved overall stability and increased frame rigidity, it guarantees precise cutting accuracy and stable guide accuracy.
- Optimized vacuum pipe for maximum efficiency: By fine-tuning the vacuum pipe, it minimizes noise and vibration in the cutting machine, ensuring minimal vacuum loss and smoother airflow.
- Four-sided electronic safety bar: This feature guarantees the safety of both the operator and the machine.
- Cylinder type RE protected by a shielding layer: To ensure maximum negative pressure, a timelier and effective recovery method is employed based on the cutting track.
- Remote wireless control: Enables remote control of moving devices for enhanced convenience.
- Upgraded security presentation: Features a novel family-style design with a modern technological touch.
- Brand enhancement: Key parts have been upgraded to improve equipment quality and reduce the need for maintenance.
- Simplified equipment maintenance: The maintenance process for the vacuum pump and electric control box operation has been simplified, making maintenance easier.

SPECIFICATION

Model	GL-2517	GL-2520	GL-2523	GL-3317	GL-3320	GL-3323
Total Length Of Equipment	5500mm			6800mm		
Total Width Of Equipment	2400mm	2700mm	3000mm	2400mm	2700mm	3000mm
Total Height Of Equipment	1700mm					
Length of Cutting ability	1950mm			3150mm		
Width of Cutting ability	1650mm	1950mm	2250mm	1650mm	1950mm	2250mm
Equipment Net Weight	3000kg			3900kg		
Cutting Height	5/7/11cm Optional					
Cutter	2.0/2.5/3.0mm Optional					
Sharpening Method	Two-wheel counter-rotating					
Maximum Mechanical Speed	60m/min					
Voltage	380V 50Hz					
Air Flow Volume	160L/min					
Air Pressure	≥ 0.5MPa					
Maximum Power	30kW					
Backlash Of Reducer	0.05°					
Re-cove	Manual/cylinder type (optional)					
Inertia Estimation	Automatic adjustment					
Number Of Encoder Bits	20/23/24 20bit/23bit/24bit					
Safety Anti-collision Device	Photoelectric sensor (optional)					
Movement Control Method	Handle button					
Rail Installation	Overall processing, forming and installation					
Low Voltage Electrical	Imported brands					
Linear Guides	Taiwanese brand					
Servo	Japanese brand					
Reducer	Japanese brand					
Exterior	The fusion of family and technology					



GL-1818/2218

AUTOMATIC COMPUTERIZED CUTTER

FEATURES

- Continuous cutting operation is maintained during work processes.
- Enhancement of tangent cutting sheet optimization through a digital cutting tool compensation system.
- Integrated cutter sensor features automatic calibration for improved accuracy.
- The structure of the bed is designed as a unified integral component.
- Advanced technology is employed for intelligent knife sharpening.
- The system ensures seamless cutting functionality without interruptions.
- Digital tools are utilized to refine the cutting of tangent sheets effectively.
- Automatic calibration of the cutter sensor enhances operational precision.
- The bed's integral design contributes to overall stability and performance.
- Intelligent grinding mechanisms are implemented for optimal knife maintenance.

SPECIFICATION

Model	GL-2218	GL-1818
Cutting Height (After Compressed)	90	90
Cutting Area	1800x2200	1800x1800
Cutter Size	2.4X8.5	2.4X8.5
Cutting Speed	80	80
Max acceleration	8	8
Vibration Frequency	6000	6000
Average Power	12	12
Removable devices	Optional	
Single Drill Needle	Optional	
Cutter Colling Device	Optional	
Cutter Offset Automatic Correction System	Standard configuration	
Size	4920X2630	4920X2230
Weight	3800-4200	
Table Height	800-900	
Voltage	380/50	
Power	30	
Compressed air-flow rate	2.5	
Compressed air-air pressure	0.7Mpa	
Noise Level	<73	
CAD compatible	Cutfile, ISO6983, RS274D, DXF, PLA, PLX	
Operate system	WINDOWS	
Maximum vacuum negative pressure	-22Kpa	



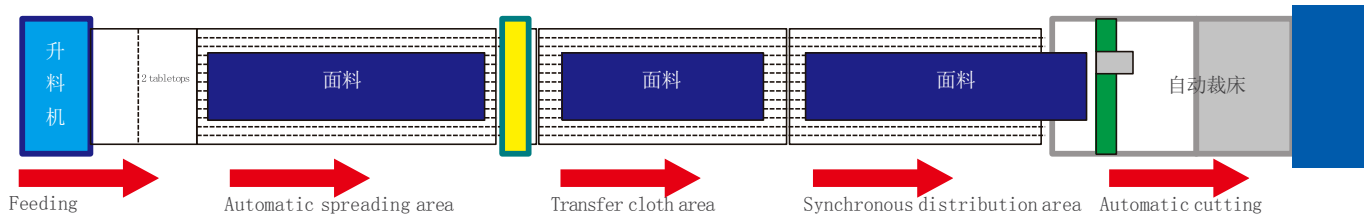
GL-SSD01/02/03

CONVEYOR BELT CUTTING TABLE

CONTRAST TRADITIONAL FLOATING TABLE BOARD

Air Floatation Table	Guide Belt (Section) Automatic Conveyor Table	
Using manual pulling the material, it is difficult to ensure that the vertical state is sent to the automatic cutter, which affects the accuracy.	Vertical transportation from automatic spreading machine to automatic cutter	Precise transportation
Depending on the suction of the cutter, it is easy to influence the tensile accuracy of some fabrics.	Synchronous transmission with the cutter, while cutting in advancing.	Great performance
Electricity waste during the whole working process	1/10To consume electricity only when it is transported, and consume less than 1 / 10 of the air floatation table.	Low power consumption
It takes two manpower to pull.	One button controls the whole process of conveyor belt	Save time and energy

FABRIC CUTTING EQUIPMENT CONVEYING PROCESS



KEY FEATURES

- The automatic spreading machine transfers materials vertically to the automatic cutter.
- It synchronously transmits with the cutter during the cutting process.
- Electricity is only consumed during transportation, using less than 1/10 of the air flotation table.
- A single button controls the entire conveyor belt operation.
- The materials are transported vertically from the automatic spreading machine to the automatic cutter, with synchronous transmission during cutting.

BENEFITS

- Accurate transportation.
- Excellent efficiency.
- Minimal energy usage.
- Enhance efficiency and save resources.
- Optimize workforce utilization.

SPECIFICATION

Model	PA-SSD-01	PA-SSD-02	PA-SSD-03
Roller, roller	Reference or loading of samples		Based on the YS-SSD-02 model, the hardware equipment is strengthened to meet the safety production management standards of high-end customers.
Table plate, plastic surface	Reference or loading of samples		
PVC conveyor belt	Standard dark grey matt 1830 wideplate surface with1580 wide conveyorbelt 2130 wide plate surface with1880 wide conveyorbelt 2330wide plate surface with2080 wide conveyorbelt Color and size canbecustomized, please specify in advance		
Scaffolding	National standard hardware such as screws and nuts Manual grinding (non-sulfuric acid immersion) Baking powder paint at high temperature to prevent corrosion		
Stainless steel edge wrapping	Standard sample quality width, dimension requirements need to be specified in advance		
Moto	Special brand conventional motor		
Software system	Reference or loading of samples		
Operating system	Pushbuttonoperationforward and backward	Touchscreen (forward and backward linkage, fine-tuning speed, etc.)	
Wireless docking machine bed system	Reference or loading of samples		



GL-210 FABRIC RELAXING MACHINE

FEATURES

- Ideal for knit and woven fabrics with inherent pre-shrinking properties in both the warp and weft threads, facilitating effortless cutting.
- Equipped with a forward and reverse feature, renowned brand inverter, automatic shutdown in the absence of fabric, ensuring user-friendly operation.
- Fitted with mobile universal wheels for convenient mobility.

SPECIFICATION

Model	GL-210/82"	GL-210/92"
Voltage	1P/220V	
Diameter of fabric	500mm	
Fabric Weight	80kgs	100kgs
Fabric Width	82" / 2080mm	92" / 2330mm
Inspection Speed	0-80yards/min	
Fabric swing Width	600mm	
Machine Dimensions (LxWxH)	2450×800×1200mm	2650×800×1200mm
Packing Dimensions (LxWxH)	2580×810×1357mm	2880×810×1357mm
N. W / G. W	260/330kgs	300/370kgs



GL-210A FABRIC RELAXING MACHINE

FEATURES

This equipment is designed for use with elastic knitted fabrics, where the tension of the warp and weft yarns facilitates a natural pre-shrinking effect and allows for straightforward cutting. It features both forward and reverse rotation capabilities and is equipped with a renowned brand frequency converter. The machine automatically halts when no fabric is present, ensuring ease of operation. Additionally, it is fitted with mobile universal wheels, making it convenient to relocate.

SPECIFICATION

Model	GL-210A/82"	GL-210A/92"
Voltage	1P/220V	
Diameter of fabric	500mm	
Fabric Weight	80kgs	100kgs
Fabric Width	82" / 2080mm	92" / 2330mm
Inspection Speed	0-80yards/min	
Fabric Swing Width	600mm	
Machine Dimensions (LxWxH)	2650×1150×1450mm	2850×1150×1450mm
Packing Dimensions (LxWxH)	2700×1200×1600mm	2900×1220×1600mm
N. W / G. W	320/330kgs	350/370kgs



GL-210S FABRIC SLITTER

FEATURES

The device offers automatic edge-to-edge electronic meter counting and fixed-length cutting functionalities. It is well-suited for materials like leather, fabric, sofa upholstery, and decorative textiles, catering to cut-to-length and retail needs. Its accurate cutting capabilities lead to enhanced efficiency and a reduction in manual labor requirements.

SPECIFICATION

Model	GL-210S/72"	GL-210S/82"
Voltage	1P/220V	
Diameter of Fabric	500mm	
Fabric Weight	80kgs	100kgs
Fabric Width	72" / 1830mm	82" / 2080mm
Motor Power	0.4KW	
Machine Dimensions (LxWxH)	2400×1100×1080mm	2700×1100×1080mm
Packing Dimensions (LxWxH)	2430×1200×1150mm	2730×1200×1150mm
N. W / G. W	330/480kgs	530/680kgs



GL-210SD AUTO FABRIC SLITTER

FEATURES

The machine offers an automatic meter and yard function, in addition to a fixed-length automatic cutting capability. It is controlled via a PLC touch screen system, which allows for straightforward and convenient operation while ensuring accuracy and efficiency in sizing. This device is ideal for industrial applications, including leather, fabric, sofa upholstery, and decorative cloth. It is also designed with mobile universal wheels for ease of movement.

SPECIFICATION

Model	GL-210SD/72"	GL-210SD/82"
Voltage	1P/220V	
Diameter of fabric	500mm	
Fabric Weight	80kgs	100kgs
Fabric Width	72" / 1830mm	82" / 2080mm
Motor Power	0.4KW	
Machine Dimensions (LxWxH)	2700×1040×1050mm	3000×1040×1050mm
Packing Dimensions (LxWxH)	2730×1140×1150mm	3030×1140×1150mm
N. W / G. W	330/480kgs	530/680kgs

**GL-3****INTELLIGENT CLOTH INSPECTION MACHINE
(KNITTING ROLL/MATCH-TO-MATCH)**

FEATURES

- Automatic measurement of width for precise data collection.
- Recording of lengths in yards or meters for comprehensive analysis.
- Capability to identify and mark various defects effectively.
- Adjustable test standards to accommodate different requirements.
- Continuous alignment and constant tension testing of cloth rolls, with electronic reporting features.
- Maximum operational speed of 45 meters per minute.

OPTIONAL

Automatic Marking



SPECIFICATION

	Intelligent Inspection System
Defect recognition rate	More than 85%
Inspection Accuracy	Diameter 1mm
Working Width	2100mm
Camera	Multiple HD industrial cameras
Auto Width Measurement	$\pm 1.5\text{cm}$
Defect type	Holes, stains, missing needles, broken yarn, yarn knots, colored yarn etc...
Processor	40TFLOPS Computing platform
	Specifications
Dimensions (LxWxH)	3000mm/2900mm/2000mm
Artificial light box stand	Slope 40 degrees, width 60cm
Power	6.5kw
Weight	1500kg
Diameter	$\leq 70\text{cm}$
	Control System
Driving form	Servo motor
Max Speed	45m/min
Tension Control	1 group
Wrinkle Removing Device	Multistage expansion
Marking System	Auto marking 5cm



GL-1800LD

INTELLIGENT FABRIC INSPECTION AND SHRINKING MACHINE (ROLLER TO FLAT)

FEATURES

- The process of high temperature shrinking and forming is employed to achieve desired product dimensions.
- The system is equipped with automatic defect identification, ensuring efficient detection and elimination of any flaws.
- The width of the materials is automatically measured, guaranteeing precise and accurate dimensions.
- The defect recognition rate of the system is exceptionally high, ensuring minimal errors and optimal product quality.
- The maximum speed of the system ranges from 0 to 30 meters per minute, allowing for swift and efficient production.

SPECIFICATION

Intelligent Inspection System	
Defect Recognition Rate	More than 80%
Inspection Accuracy	Diameter 1mm
Working Width	2000mm
Camera	Multiple HD industrial cameras
Auto Width Measurement	± 1.5 cm
Defect Type	Holes, stains, missing needles, broken yarn, yarn knots, colored yarn etc. . .
Processor	30TFLOPS Computing platform
Inspection Statistics Report	Support single, multi and multi condition statistical query and output
Specifications	
Dimensions (Lxwxh)	6720mm/2100mm/1900mm
Artificial Light Box Stand	Slope 40 degrees, width 60cm
Power	26kw
Weight	3700kg
Shrinking Width	2100mm
Belt Speed	0-20M/MIN
Voltage	3P 380/220
Air Pressure	0.5-0.7MPA
Heating Power	20.4KW
Steam Consumption	200kg/hr
Cooling Motor	0.75KW*5
Conveyor Motor	0.2kw*3
Main Motor	0.4KW
Vibrating Motor	90w
Fabric Diameter	≤ 60 cm
Fabric Loose Width	≤ 6 Dcm
Marking System	
Control Unit	(ST:30*1) Siemens PLC
Marking System	Auto labeling machine
X-Axis Servo Motor	0.4kw



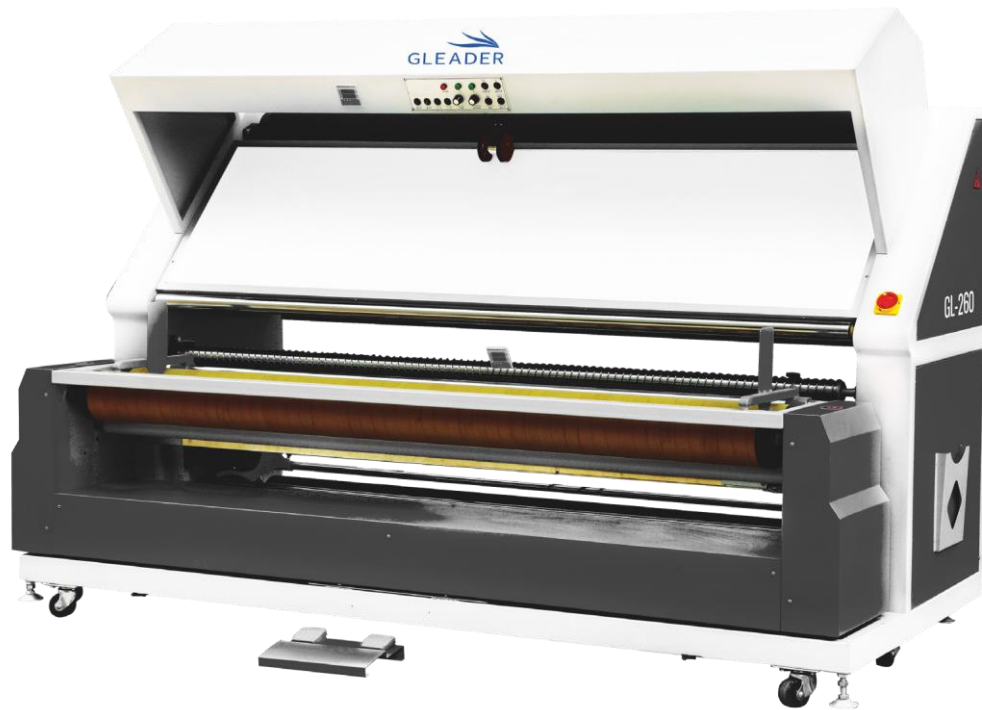
GL-230 KNITTING FABRIC INSPECTION MACHINE

FEATURES

The table features a fabric expanding roller that prevents the edges of the fabric from curling or wrinkling. It is equipped with a large inspection board made of white acrylic, which offers uniform lighting. An electronic meter counter is integrated to measure lengths with a precision of 0.1 yards. The system provides a steady startup and supports both winding and rewinding with step less transmission. It also includes movable wheels and a leveling beam for convenient installation and mobility. The inspection modes available are flat to roll, roll to flat, flat to flat, or any variation thereof.

SPECIFICATION

Model	GL-230	
Voltage	1P/220V	
Diameter Of Fabric	500mm	
Fabric Weight	80kgs	100kgs
Fabric Width	82" / 2080mm	92" / 2330mm
Inspection Speed	35 (max) yard/min	
Machine Dimensions (LxWxH)	2450×1460×1720mm	2500×1460×1720mm
Packing Dimensions (LxWxH)	2600×1580×1900mm	2800×1580×1900mm
N. W / G. W	550/700kgs	710/900kgs



GL-260

FULLY AUTO FABRIC INSPECTION MACHINE WITH EDGE ALIGNMENT

FEATURES

The machine features an expanding device that effectively smooths out wrinkled fabric and ensures neat folding. An electric auto edge alignment system guarantees that the fabric roll edge is properly aligned after rewinding, facilitating convenient and tidy packing. The motor, equipped with an inverter, allows for controlled forward and backward rotation, with an adjustable working speed ranging from 0 to 35 yards per minute. Additionally, the machine includes a digital display counter with two distinct setting methods suitable for various fabric types, such as knitted or woven, enabling precise measurement in yards or meters following inspection. The automatic relaxing device is designed for use with different fabric types, and the machine will automatically shut off when no fabric is present, allowing for inspection and measurement in a tension-free state.

SPECIFICATION

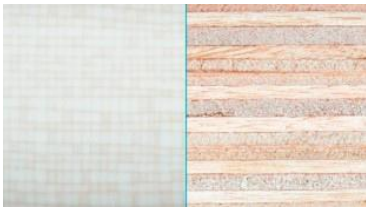
Model	GL-260		
Voltage	1P/220V		
Diameter of Fabric	500mm		
Fabric Weight	150kgs	180kgs	210kgs
Fabric Width	72" / 1800mm	82" / 2080mm	92" / 2330mm
Inspection Speed	35(max) yard/min		
Machine Dimensions (LxWxH)	2230×1250×1920mm	2530×1250×1920mm	2830×1250×1920mm
Packing Dimensions (LxWxH)	2420×1320×2010mm	2720×1320×2010mm	3020×1320×2010mm
N. W / G. W	400/550kgs	600/750kgs	800/950kgs



GL-3I/3II/3III/3IV STANDARD LAMINATED TABLE

FEATURES

- The stand is made of cold-rolled steel plate with a thickness ranging from 1.5mm to 3mm, and its height can be adjusted to suit individual preferences.
- The modules are designed to be easily assembled, disassembled, and transported, allowing for convenient customization of length.
- The table board is constructed using E1-level multi-layer plywood, which is laminated for a smooth surface that remains free from deformation and has a long lifespan.
- The design is compatible with a wide range of auto fabric spreading machines, both domestic and international brands.
- Users have the option to select stainless steel bandings with a thickness of 2.0mm to 3.0mm, which can be used to match fabric spreading machines and automated cutters from various brands. This feature enables simultaneous fabric spreading and cutting, significantly enhancing efficiency.
- Cutting table designed for automated cutters with fire-resistant laminated surface.
- Stainless steel wrapped edge available in different thickness options for compatibility with various machines.
- Banding in light yellow color made from durable material to ensure tightness and firmness.



The fire-resistant laminated cutting table, specifically designed for automated cutters, features a surface constructed from E1-grade multi-layer plywood. This surface is bonded with a laminate finish, ensuring it is smooth, resistant to deformation, and possesses an extended lifespan.



Stainless steel wrapped edge

Made from No. 304 stainless steel, this item offers a selection of thicknesses between 2.0 and 3.0 millimeters, making it suitable for use with different brands of cloth spreading machines and automated cutters.



Light yellow banding

The banding incorporates imported materials that are resistant to aging, fully utilizing their durability to maintain the tightness and integrity of the gaps.

The stand is constructed from cold-rolled steel plate, offering a selection for your preference. Its surface undergoes specialized treatment to enhance its resistance to erosion and oxidation, ensuring that the color remains vibrant and appears new even after years of use. The height is adjustable between 800mm and 900mm, allowing for a level surface.

SPECIFICATION

Model	GL-3I	GL-3II	GL-3III	GL-3IV
Types	Standard type			
Width	1830mm	2130mm	2330mm	2430mm
Length	1200mm			
Height	800-900mm			
Thickness	27-30mm			
Remarks	Custom made is available			

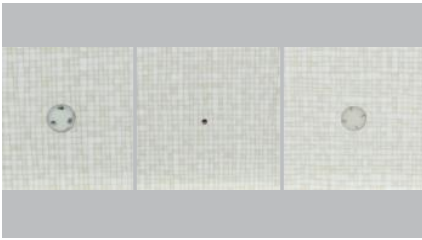


GL-3AI/3AII/3AIII/3AIV

AIR-FLOATATION LAMINATED TABLE

FEATURES

This product is constructed from imported laminate plywood, recognized for its smooth finish, strength, and wear resistance, making it resistant to deformation and appropriate for cutting applications. It includes a bi-directional air pump that utilizes blow-and-suction, which aids in the smooth movement of fabrics, reduces tension, and facilitates easier cutting, thus enhancing operational efficiency. Additionally, it features two-sided stainless steel banding, which can be integrated with multiple brands of fabric spreading machines and automated cutting systems.



Customers can select from multiple available vent types.



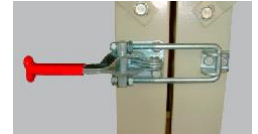
Sectional control switches offer a reliable solution for saving electricity, while maintaining high standards of safety and efficiency.



The powerful blower motor is in place, facilitating the operator's ability to easily relocate the fabrics to the cutting zone.

SPECIFICATION

Model	GL-3AI	GL-3AII	GL-3AIII	GL-3AIV
Types	Air-flotation			
Width	1830mm	2130mm	2330mm	2430mm
Length	1200mm			
Height	800-900mm			
Thickness	27-30mm			
Remarks	Custom made is available			



Safe Lock Catch
The safety lock system facilitates the secure and simple movement of the machine.



The universal wheel with brake

The universal wheel with brake makes it easy to move.

GL-3I/3II/3III/3IV MOVABLE TABLE

FEATURES

The mobile table designed specifically for the fabric spreading machine features an imported laminated plate, characterized by a smooth surface that is both wear-resistant and resistant to deformation. It is fitted with stainless steel banding on both sides and equipped with a universal brake wheel, facilitating efficient mobility.

SPECIFICATION

Model	GL-3I	GL-3II	GL-3III	GL-3IV
Types	1200mm			
Width	1830mm	2130mm	2330mm	2430mm
Height	800-900mm			
Thickness	27-30mm			



Single-side Fabric relaxing Rack



Double-sides Fabric Loosing Rack

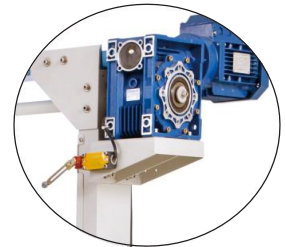


Single-side Fabric relaxing Rack

GL-215S/215D/216S/216D FABRIC RELAXING RACK

FEATURES

- Arrange the fabrics in an orderly manner with minimal effort.
- The wheels are designed with brakes, facilitating effortless mobility.
- Customization options are available to meet specific requirements.
- The design allows for smooth handling and transportation.
- Ensure that the fabrics are positioned neatly for optimal presentation.



Powerful driving mot



TF-ZT Stand (Optional)

GL-100 FABRIC LOADING MACHINE

FEATURES

This device is designed to align with the spreading machine. The auto-lifting feature allows for adjustable positioning, and the machine will automatically halt upon reaching the predetermined height. The rollers located at the base facilitate the movement of the relaxing rack or rolled fabrics, while the universal wheels enhance mobility.

ACCESSORIES



Dh6172
3P. 380V. 30A



Dh6133
3P. 380V. 30A



Dh6112
3P. 380V. 30A



Dh6076
3P. 380V. 30A



DH6111

Panasonic



4P Waterproof plug

APPLICATION

- Essential accessories are employed in the operation of the spreading machine.

SPECIFICATION

Model	GL-100/72"	GL-100/84"	GL-100/96"
Voltage	3P/380V		
Fabric Weight	300kgs		
Fabric Width	1655mm	1955mm	2255mm
Upper And Lower Limit For Lifting	300/1600mm		
Fabric Spreading Width	90mm		
Machine Dimensions (L×W×H)	2100×1250×2100mm	2400×1250×2100mm	2700×1250×2100mm
Packing Dimensions (L×W×H)	2500×1400×2350mm	2800×1400×2350mm	3100×1400×2350mm
N. W / G. W	500/600kgs	700/800kgs	900/1000kgs

SCAN ME



ANHUI GLEADER INTELLIGENT TECHNOLOGY CO. LTD.,
安徽格莱德智能科技有限公司

